



**MORE LIGHT**

## Multi-functional measurement control system for demanding measurements as part of the production process. **Movoline ES400**

The ES400 measurement control system can be used to obtain precise measuring results throughout the entire production process: in real-time while processing a workpiece, as well as in pre-production and post-production, such as when carrying out match grinding processes or as a means of quality control.

### To measure

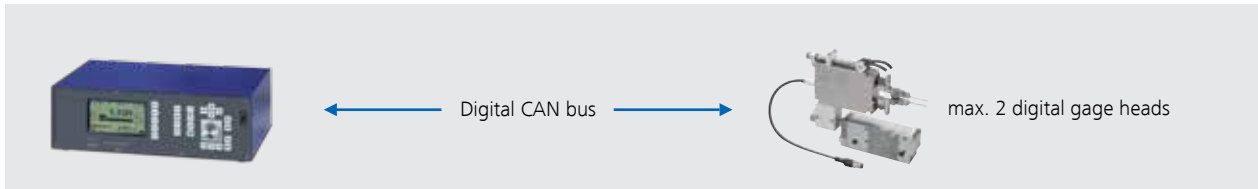
- Diameter
- Length and longitudinal position

### System characteristics

- For uninterrupted or interrupted surfaces
- Passive or active positioning
- Up to 8 Movoline measuring heads can be connected
- With standard or customer-specific software
- Simple adaptation to different measuring requirements
- Several installation options for flexible use
- Digital and thus interference-free data transmission
- Measurement precision, even with minimal workpiece tolerances

# Multi-functional measurement and control unit for demanding measurements throughout the entire production process

## Movoline ES400



### Integration

The ES400 control units each consist of one control unit and a front plate assembly and, where required, provide a range of different set-up and installation options. In terms of installation options, the front plate assembly can either be installed separately from the control unit or together as one component.

- Free-standing table unit
- Rack-mounted 19"
- Rack-mounted 19" with remote front plate assembly
- Module in the switch cabinet
- Module in the switch cabinet unit with remote front plate assembly

### Display

All models use an LCD display with robust membrane keyboard and a resolution of 240 x 128 pixels.

### Electronic properties

A single CAN bus cable is used for operation and to connect to the measuring heads. The measurement data is transmitted digitally, providing for interference-free transmission, and independent of the cable length. By using modern fieldbus technology, the number of cables needed when using multiple measuring heads on the ES400 can be kept to a manageable level.

### Technical data

|                                       |   |
|---------------------------------------|---|
| Power supply                          | 24 VDC  |
| Movoline gage heads                   | Max. 8 digital gage heads                       |
| <b>Control inputs</b>                 | 32  |
| Type                                  | 24 VDC, 10 mA,<br>Common: 0 VDC                 |
| <b>Control outputs</b>                | 26  |
| Ones which can be used as BCD output  | 16  |
| Type                                  | 24 VDC, 100 mA (optocoupler),<br>Common: 24 VDC |
| <b>Analog outputs</b>                 | 4   |
| Range                                 | 4 – 20 mA or $\pm 10$ VDC                       |
| <b>Analog outputs</b>                 | 2   |
| Voltage range                         | $\pm 10$ VDC                                    |
| Resolution                            | 5 mV  |
| <b>Supporting touch-trigger probe</b> | C25   |
| Type                                  | Contact (NO or NC)                              |
| Switching voltage                     | $\pm 50$ VDC                                    |
| Switching current                     | < 40 mA   |
| Switching delay                       | < 10 $\mu$ s                                    |
| Interfaces                            | PROFIBUS®, Ethernet, RS232                      |
| Dimensions [W x H x D]                | 447 x 132.5 x 275 mm                            |

